



## Handbrake Setting Custom Report

---

### General Information

**Reporting Dates:** 14 September 2017 00:00:00 - 14 September 23:59:59

**Plant:** Body and Assembly Plant, Germany

**Line Name:** Line 1

**Shift Pattern A:** 06:00 - 14:00

**Shift Pattern B:** 14:00 - 22:00

**Shift Pattern C:** 22:00 - 06:00

---

### Summary

Tool Types
Tool Type 1-Drum
Tool Type 2-Disk
Tool Type 3-Disk

<b>Total Vehicles Set:</b>	1310
<b>Vehicles Passed:</b>	1275
<b>Vehicles Failed:</b>	35 (1)
<b>First Time Through (FTT):</b>	97.33%

## Tool Type Summary

<b>Tool Type:</b>	Tool Type 1-Drum
<b>Total Vehicles Set:</b>	140
<b>Vehicles Passed:</b>	136
<b>Vehicles Failed:</b>	4 (0)
<b>First Time Through (FTT):</b>	97.14%
<b>Cpk Value:</b>	4.23

<b>Tool Type:</b>	Tool Type 2-Disk
<b>Total Vehicles Set:</b>	854
<b>Vehicles Passed:</b>	831
<b>Vehicles Failed:</b>	23 (1)
<b>First Time Through (FTT):</b>	97.31%
<b>Cpk Value:</b>	2.94

<b>Tool Type:</b>	Tool Type 3-Disk
<b>Total Vehicles Set:</b>	316
<b>Vehicles Passed:</b>	308
<b>Vehicles Failed:</b>	8 (0)
<b>First Time Through (FTT):</b>	97.47%
<b>Cpk Value:</b>	2.47

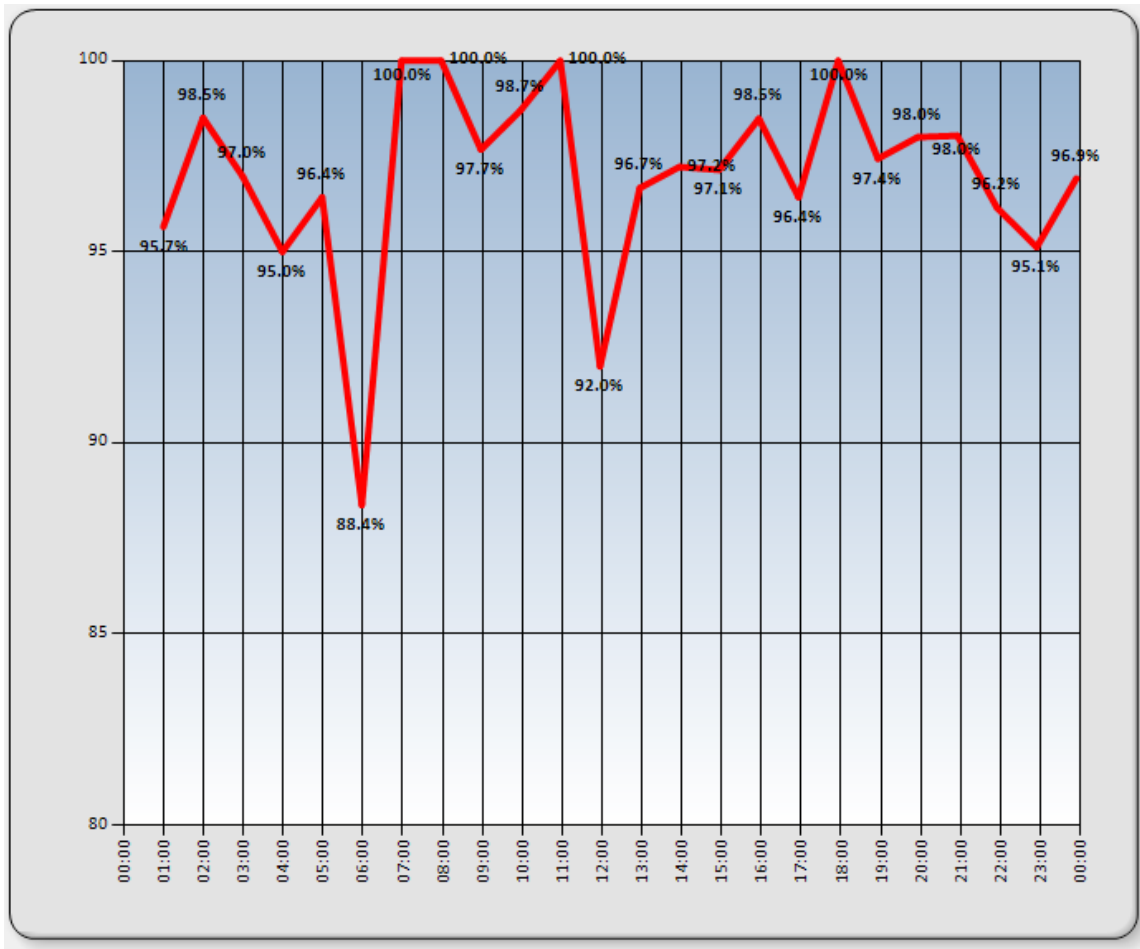
## Shift Patterns

Shift Pattern A 06:00 - 14:00	
Total Vehicles Set:	486
Vehicles Passed:	478
Vehicles Failed:	8
First Time Through (FTT):	98.35%

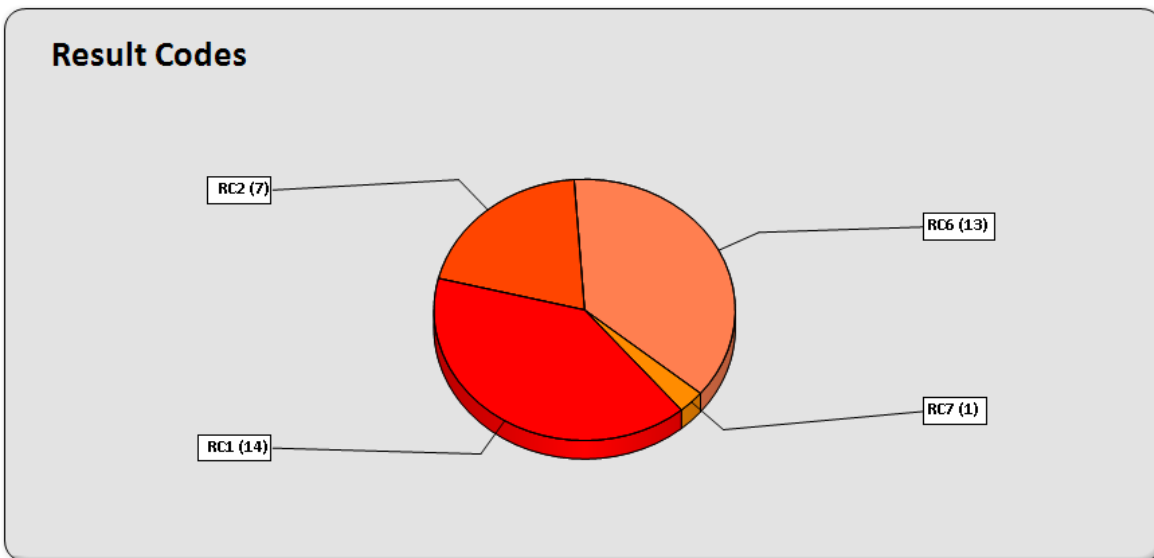
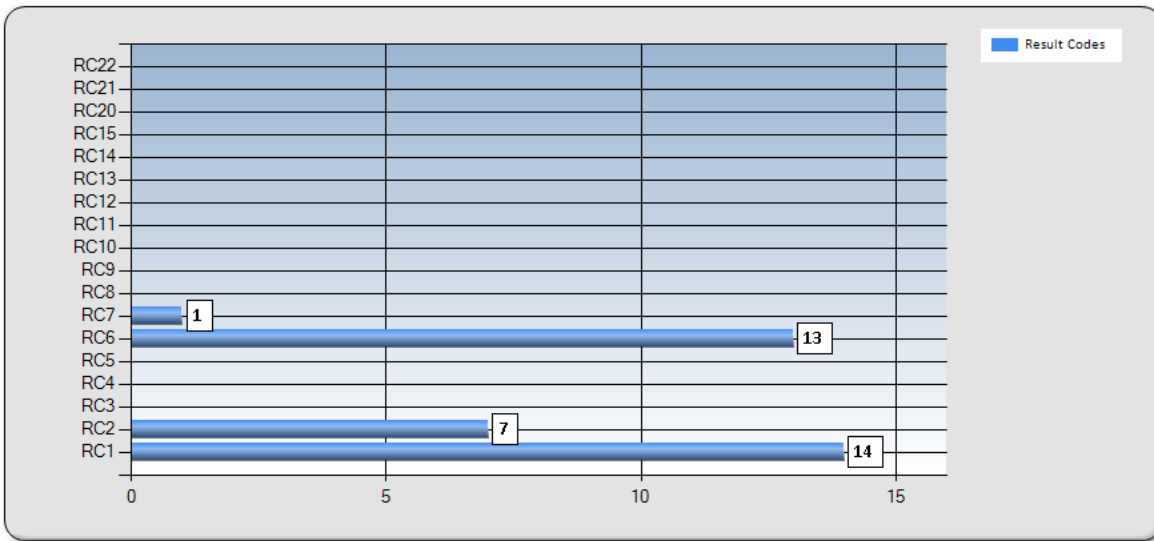
Shift Pattern B 14:00 - 22:00	
Total Vehicles Set:	420
Vehicles Passed:	411
Vehicles Failed:	9
First Time Through (FTT):	97.86%

Shift Pattern C 22:00 - 06:00	
Total Vehicles Set:	404
Vehicles Passed:	386
Vehicles Failed:	18
First Time Through (FTT):	95.54%

# First Time Through (FTT) Tracker



# Result Codes



## RC01 - Tool Not Located Correctly

Total Result Code Count	14
Percentage	1.07%

Tool Type	Tool Type 2-Disk
Result Code Count	12
Percentage	0.92%

Tool Type	Tool Type 3-Disk
Result Code Count	2
Percentage	0.15%

General Info		Left Tool Information					Right Tool Information						
Date/Time	Short VIN	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value
<b>Tool Type 2-Disk</b>													
14/09/2017 23:53:24	HP39063	7	OK	100			0.66			0			
14/09/2017 22:50:19	HP38875	6	OK	100			3.30			0			
14/09/2017 20:02:48	HP39356	6	OK	99			0.53			0			
14/09/2017 19:32:44	HP39183	7	OK	100			0.00			0			
14/09/2017 18:42:01	HP39004			0				9	OK	100			7.04
14/09/2017 15:28:48	HP39292			0				9	OK	100			1.68
14/09/2017 13:18:40	HP38052			0				9	OK	100			2.37
14/09/2017 08:02:44	HP39984	7	OK	100			0.32			0			
14/09/2017 05:45:04	HP39972	6	OK	100			2.24			0			
14/09/2017 02:51:31	HP40290			0				9	OK	99			3.02
14/09/2017 01:11:27	HP39832			0				7	OK	99			2.72
14/09/2017 00:27:29	HP40328	7	OK	100			3.78			0			
<b>Tool Type 3-Disk</b>													
14/09/2017 11:50:51	HP39484			0				9	OK	99			3.31
14/09/2017 05:49:07	HP40119			0				7	OK	100			1.41

## RC02 - Incorrect Brake Lever Starting Posn

Total Result Code Count	7
Percentage	0.53%

Tool Type	Tool Type 2-Disk
Result Code Count	6
Percentage	0.46%

Tool Type	Tool Type 3-Disk
Result Code Count	1
Percentage	0.08%

General Info		Left Tool Information					Right Tool Information						
Date/Time	Short VIN	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value
<b>Tool Type 2-Disk</b>													
14/09/2017 23:46:40	HP39056	7	OK	100			0.00	9	OK	100			7.58
14/09/2017 22:57:27	HM35312	7	OK	100			0.00	9	OK	99			7.96
14/09/2017 22:22:18	HP38498	7	OK	100			0.00	9	OK	99			8.80
14/09/2017 12:10:03	HP39718	6	OK	100			0.53	9	OK	100			9.20
14/09/2017 12:05:52	HP39497	6	OK	100			2.17	9	OK	100			7.16
14/09/2017 11:00:28	HP39938	7	OK	100			0.00	9	OK	100			9.28
<b>Tool Type 3-Disk</b>													
14/09/2017 13:42:13	HP39566	7	OK	100			0.00	9	OK	100			7.85

## RC06 - Brake Lever Not Returned To Start

Total Result Code Count	13
Percentage	0.99%

Tool Type	Tool Type 1-Drum
Result Code Count	3
Percentage	0.23%

Tool Type	Tool Type 2-Disk
Result Code Count	5
Percentage	0.38%

Tool Type	Tool Type 3-Disk
Result Code Count	5
Percentage	0.38%

General Info		Left Tool Information					Right Tool Information						
Date/Time	Short VIN	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value
<b>Tool Type 1-Drum</b>													
14/09/2017 16:58:57	HP39472	2	OK	100			2.56	3	OK	100			2.91
14/09/2017 14:18:04	HP39383	4	OK	100			2.45	6	OK	100			3.62
14/09/2017 09:44:53	HP39516	4	OK	100			2.07	6	OK	100			3.98
<b>Tool Type 2-Disk</b>													
14/09/2017 22:32:54	HP38698	7	OK	100			5.73	9	OK	100			2.56
14/09/2017 21:51:55	HM36392	6	OK	100			1.02	9	OK	100			1.59
14/09/2017 05:54:04	HP40208	6	OK	100			0.52	7	OK	100			1.63
14/09/2017 05:51:17	HP39978	7	OK	99			0.00	7	OK	100			0.80
14/09/2017 03:59:13	HP40189	9	OK	98			0.89	7	OK	100			2.24
<b>Tool Type 3-Disk</b>													
14/09/2017 21:36:44	HP38887	6	OK	100			2.12	7	OK	100			1.82



14/09/2017 05:57:38	HP39556	6	OK	100			1.45	7	OK	100			1.09
14/09/2017 04:07:52	HP39867	6	OK	100			2.49	7	OK	100			1.44
14/09/2017 03:49:12	HP40876	7	OK	100			0.18	7	OK	99			0.27
14/09/2017 00:18:10	HP40078	6	OK	100			2.87	7	OK	100			4.67

### RC07 - Tool Removed During Setting Stage

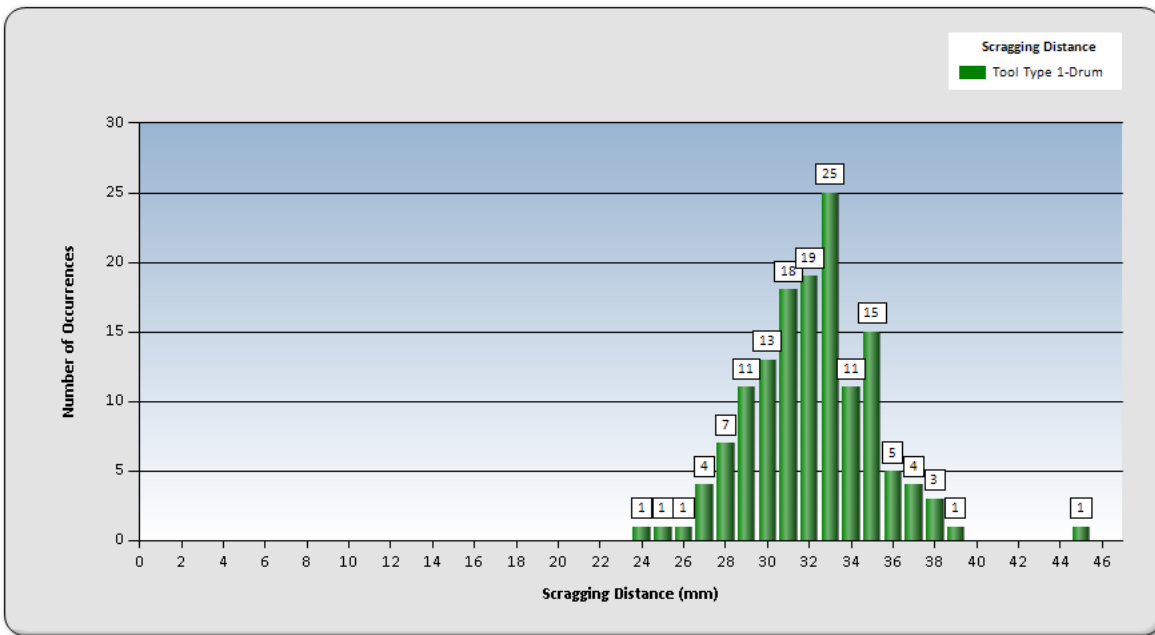
Total Result Code Count	1
Percentage	0.08%

Tool Type	Tool Type 1-Drum
Result Code Count	1
Percentage	0.08%

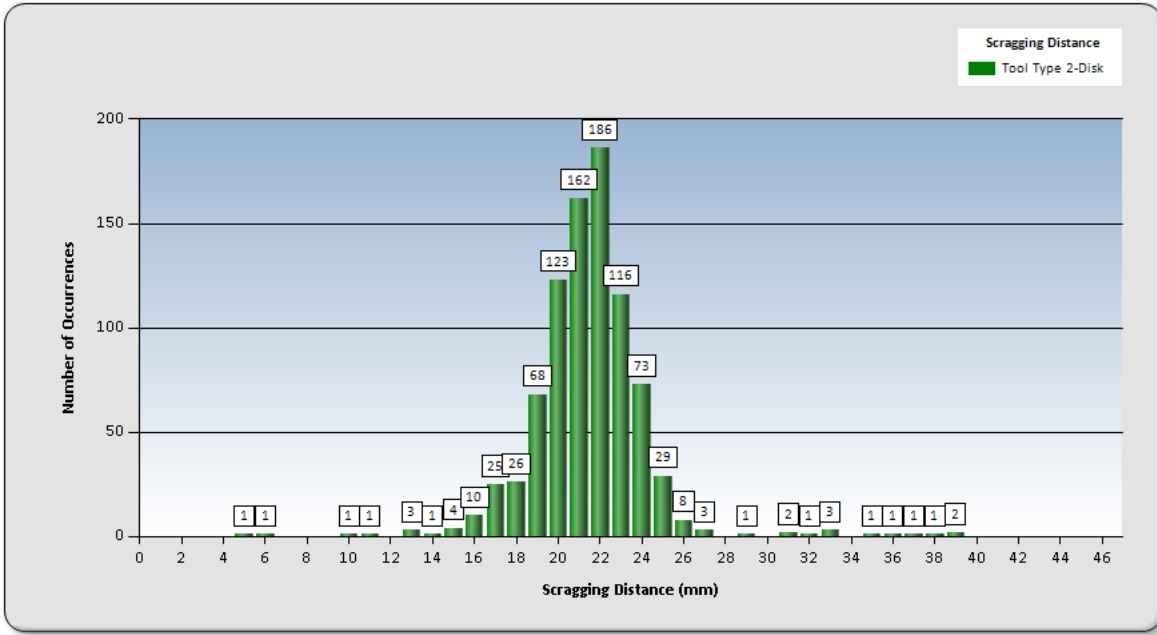
General Info		Left Tool Information					Right Tool Information						
Date/Time	Short VIN	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value	Tool No.	Battery Status	Radio Transmission	Setting Distance	Setting Distance Post Lock Nut	Reference Value
Tool Type 1-Drum													
14/09/2017 14:18:55	HP39482	2	OK	100			2.09	3	OK	100			3.34

# Scragging Summary

Tool Type: Tool Type 1-Drum



# Tool Type: Tool Type 2-Disk



Tool Type: Tool Type 3-Disk

